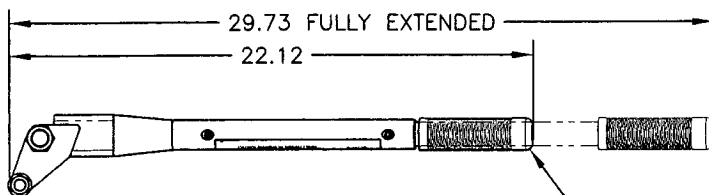
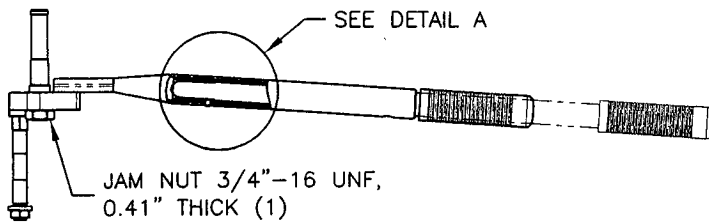


DART AEROSPACE LTD		Work Order:	22353
Description:	Handle	Part Number:	D3380-1
Dwg:	D3380 Rev A	Qty:	10

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	MFA	Fabricate HANDLE AS PER DWG D3380 Material: 1010-1025 Round Stainless Tubing .045" Wall (M1010 R1.00 W.045) Batch M16332		05.02.03	10
3	MFA	Debur.		05.02.07	10
				05.02.04	10
4	QCS	Inspect Work to Step #3.		05.02.07	10
5	FP	Reorder Coat fire Red as per Dwg QSI 005 4.3 Ref 4.3.5.10.		05.04.04	10
6	Q3	Inspect Reorder Coat		05.04.04	10
7	ST	Identify in Stock.		05/04/04	10
8	AC	Coat/Part. 12.11 12.11		05.04.07	10
9	DC	Close w/o Level 21		05.04.12	10

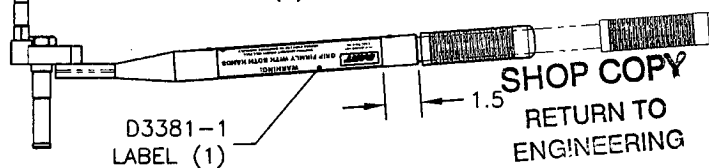
Rev	Date	Change	Revised By	Approved

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3380	REV. A SHEET 1 OF 2
DATE 04.12.13		TITLE GROUND HANDLING ASS'Y	SCALE 1:8
A	04.12.13	NEW ISSUE	

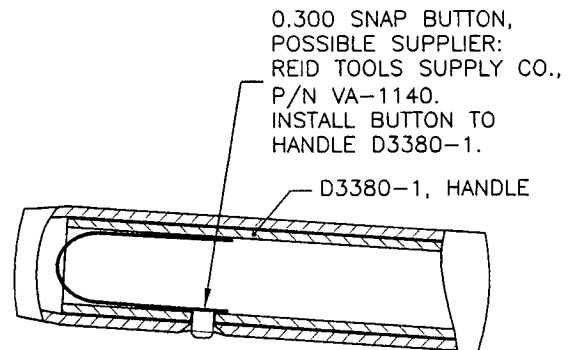


1/2"-20 UNF THIN NYLOCK (1),  
D3359-1 WASHER (1)

D3264-1  
WHEEL SHAFT (1)



STD. BLACK VINYL GRIP, 1.000 I.D. x 4.75 LONG  
POSSIBLE SUPPLIER, REIS TOOLS SUPPLY CO.  
P/N GP-1R (1)



DETAIL A  
SCALE 1:2

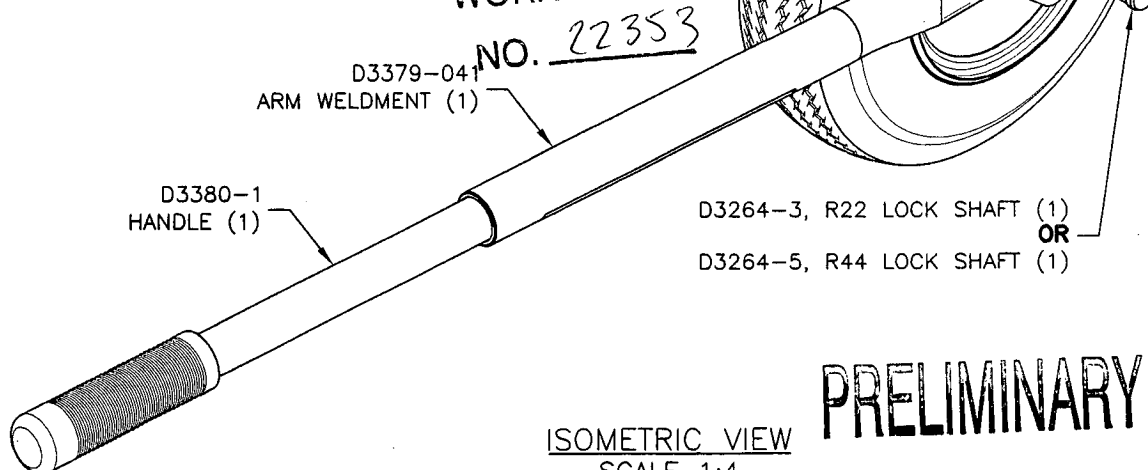
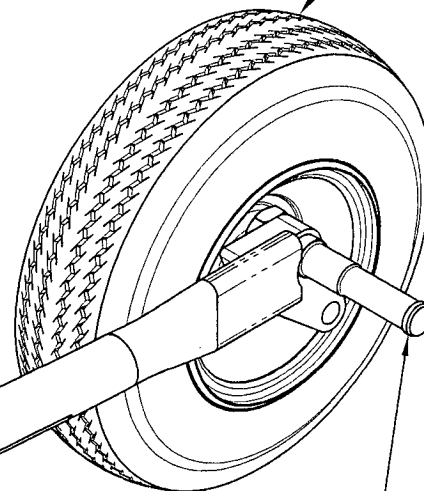
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SUGGESTED  
WORK ORDER  
NO. 22353

D3379-041  
ARM WELDMENT (1)

D3380-1  
HANDLE (1)

D3264-3, R22 LOCK SHAFT (1)  
OR  
D3264-5, R44 LOCK SHAFT (1)

D3233-047  
WHEEL ASS'Y (1)



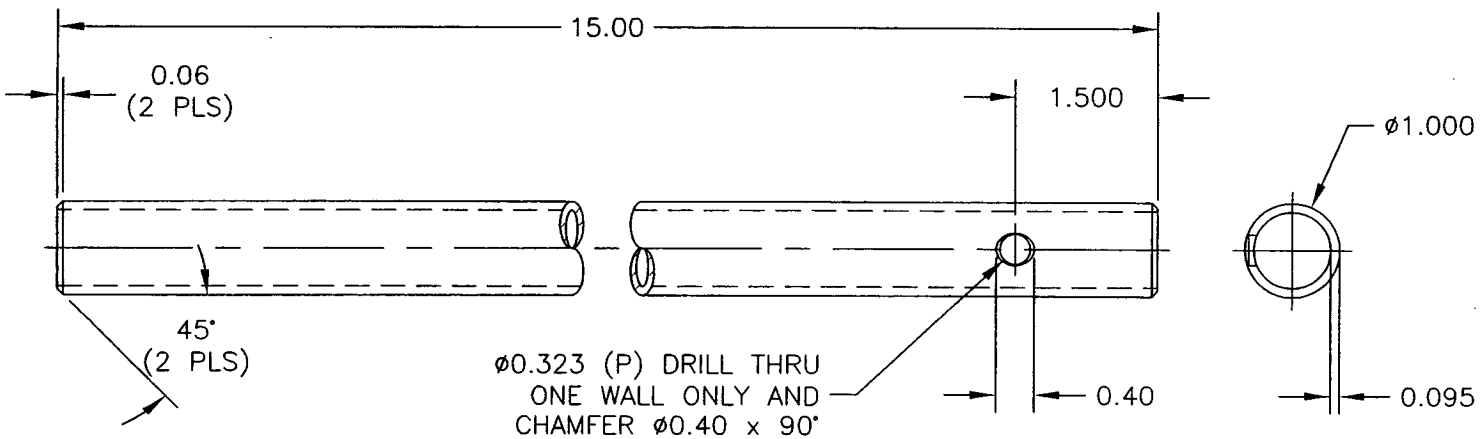
ISOMETRIC VIEW  
SCALE 1:4

PRELIMINARY ISSUE

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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3380	REV. A
DATE 04.12.13		TITLE	SHEET 2 OF 2
		TITLE	SCALE 1:2



### D3380-1 HANDLE

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SUBJECT TO AGREEMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 22353

#### NOTES:

- 1) MATERIAL: 1010-1025 ROUND TUBING MILD STEEL SEAMLESS  
(REF. DART SPEC. M1010TR1.000)
- 2) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER DART QSI 0005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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